



# **DELTA GRIP**

# **DG4™**

## **System Punch & Die Inserts**

The proprietary DeltaGrip® DG4™  
system shall only be used  
on steel deck manufactured  
by ASC Steel Deck.

**1-800-726-2727**

# INSTRUCTIONS FOR CHANGING PUNCH & DIE INSERTS

1. Disconnect the air supply hose from DeltaGrip® DG4™ tool.
2. Use hex key to remove flat head cap screws holding die or punch to tool jaw or frame.
3. Install new die or punch using new screws provided.
4. Make sure die is securely installed on the frame and the punch is installed on the rotating jaw.
5. Connect air supply hose. Set air compressor to 10-15psi. Actuate tool to ensure punch and die clears.
6. Return to air recommended operating pressure setting and follow operating instructions for usage of the tool.

